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Safety Data Sheet according to (EC) No 1907/2006

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Loctite 3450B

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Loctite 3450B

Contains:

2,4,6-Tris(dimethylaminomethyl)phenol

1.2. Relevant identified uses of the substance or mixture and uses advised against Intended use:

Epoxy Hardener

1.3. Details of the supplier of the safety data sheet

Henkel Ltd Wood Lane End HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000 Fax-no.: +44 1442 278071

ua-productsafety.uk@uk.henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation H315 Causes skin irritation. Serious eye damage H318 Causes serious eye damage. Category 2

Category 1

2.2. Label elements

Label elements (CLP):

Hazard pictogram:			
Signal word:	Danger		

Hazard statement:	H315 Causes skin irritation. H318 Causes serious eye damage.
Precautionary statement: Prevention	P280 Wear eye protection/face protection.
Precautionary statement: Response	P302+P352 IF ON SKIN: Wash with plenty of water. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

2.3. Other hazards

None if used properly.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Hardener

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number	content	Classification
	REACH-Reg No.		
2,4,6-Tris(dimethylaminomethyl)phenol	202-013-9	1 - < 5%	Skin Corr. 1C
90-72-2	01-2119560597-27		H314
			Acute Tox. 4; Oral
			H302
			Aquatic Chronic 3
			H412

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact: Rinse with running water and soap. Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary.

Ingestion: Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

EYE: Irritation, conjunctivitis.

SKIN: Redness, inflammation.

4.3. Indication of any immediate medical attention and special treatment needed See section: Description of first aid measures

5.1. Extinguishing media

Suitable extinguishing media:

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons: None known

5.2. Special hazards arising from the substance or mixture

None

Oxides of carbon, oxides of nitrogen, irritating organic vapors.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid skin and eye contact.

6.2. Environmental precautions

Do not let product enter drains.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal. For large spills absorb onto inert absorbent material and place in sealed container for disposal. Wash spillage site thoroughly with soap and water or detergent solution.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Use only in well-ventilated areas. Avoid skin and eye contact. Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation. See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed. Do not eat, drink or smoke while working. Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, well-ventilated place.

7.3. Specific end use(s) Epoxy Hardener

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Calcium carbonate 471-34-1 [CALCIUM CARBONATE, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Calcium carbonate 471-34-1 [CALCIUM CARBONATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Calcium carbonate 471-34-1 [LIMESTONE, RESPIRABLE MARBLE, RESPIRABLE]		4	Time Weighted Average (TWA):		EH40 WEL
Calcium carbonate 471-34-1 [LIMESTONE, TOTAL INHALABLE MARBLE, TOTAL INHALABLE]		10	Time Weighted Average (TWA):		EH40 WEL
Barium sulfate 7727-43-7 [BARIUM SULPHATE, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Barium sulfate 7727-43-7 [BARIUM SULPHATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Talc (Mg3H2(SiO3)4) 14807-96-6 [TALC, RESPIRABLE DUST]		1	Time Weighted Average (TWA):		EH40 WEL
Rutile (TiO2) 1317-80-2 [TITANIUM DIOXIDE, RESPIRABLE]		4	Time Weighted Average (TWA):		EH40 WEL
Rutile (TiO2) 1317-80-2 [TITANIUM DIOXIDE, TOTAL INHALABLE]		10	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure Limits

Valid for

Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit	Regulatory list
				category / Remarks	
Calcium carbonate 471-34-1 [CALCIUM CARBONATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		IR_OEL
Calcium carbonate 471-34-1 [CALCIUM CARBONATE, TOTAL INHALABLE DUST]		10	Time Weighted Average (TWA):		IR_OEL
Barium sulfate 7727-43-7 [BARIUM SULPHATE, RESPIRABLE DUST]		2	Time Weighted Average (TWA):		IR_OEL
Talc (Mg3H2(SiO3)4) 14807-96-6 [TALC, RESPIRABLE DUST]		0,8	Time Weighted Average (TWA):		IR_OEL
Talc (Mg3H2(SiO3)4) 14807-96-6 [TALC, TOTAL INHALABLE DUST]		10	Time Weighted Average (TWA):		IR_OEL
Rutile (TiO2) 1317-80-2		4	Time Weighted Average (TWA):		IR_OEL

[TITANIUM DIOXIDE, RESPIRABLE DUST]				
Rutile (TiO2) 1317-80-2 [TITANIUM DIOXIDE, TOTAL INHALABLE DUST]	1	10	Time Weighted Average (TWA):	IR_OEL

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls: Ensure good ventilation/extraction.

Respiratory protection: Ensure adequate ventilation. An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection: Avoid eye contact. Eye protection should be used where there is any risk of splashing. Protective eye equipment should conform to EN166.

Skin protection: Wear suitable protective clothing. Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Odor Odour threshold

Appearance

pH Initial boiling point Flash point Decomposition temperature Vapour pressure paste white characteristic No data available / Not applicable

No data available / Not applicable No data available / Not applicable > 100 °C (> 212 °F) No data available / Not applicable 0,013 mbar

Density ()	1,8 g/cm3
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative)	Insoluble
(Solvent: Water)	
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reaction with strong acids. Reacts with strong oxidants.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

See section reactivity

10.6. Hazardous decomposition products

None if used for intended purpose.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

General toxicological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Oral toxicity:

May cause irritation to the digestive tract.

Skin irritation:

Causes skin irritation.

Eye irritation:

Causes serious eye damage.

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	LD50	1.200 mg/kg	oral		rat	

Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	LD50		dermal		rat	

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
2,4,6- Tris(dimethylaminomethy	corrosive	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
1)phenol 90-72-2				

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)

SECTION 12: Ecological information

General ecological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity

Ecotoxicity:

Do not empty into drains / surface water / ground water.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	LC50	153 mg/l	Fish	96 h	Brachydanio rerio (new name: Danio rerio)	ISO 7346-1 (Determination of the Acute Lethal Toxicity of Substances to a Freshwater Fish [Brachydanio rerio Hamilton- Buchanan (Teleostei, Cyprinidae)]
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	EC50	84 mg/l	Algae	72,00 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	EC0	27 mg/l	Bacteria	16 h		

12.2. Persistence and degradability

Hazardous components CAS-No.	Result		coute of pplication	Degradability	Method
2,4,6-	Not read	dily		4,000000 %	OECD Guideline 301 D (Ready
Tris(dimethylaminomethyl)ph	biodegradable.				Biodegradability: Closed Bottle
enol					Test)
90-72-2					

12.3. Bioaccumulative potential / 12.4. Mobility in soil

Mobility:

Cured adhesives are immobile.

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
2,4,6-	-0,66				21,5 °C	EPA OPPTS 830.7550
Tris(dimethylaminomethyl)ph						(Partition Coefficient, n-
enol						octanol / H2O, Shake Flask
90-72-2						Method)

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB			
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.			

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

SECTION 14: Transport information

14.1.	UN number			
	ADR	Not dangerous goods		
	RID	Not dangerous goods		
	ADN	Not dangerous goods		
	IMDG	Not dangerous goods		
	IATA	Not dangerous goods		
14.2.	UN proper shipping name			
	ADR	Not dangerous goods		
	RID	Not dangerous goods		
	ADN	Not dangerous goods		
	IMDG	Not dangerous goods		
	IATA	Not dangerous goods		
14.3.	Transport hazard class(es)			
	ADR	Not dangerous goods		
	RID	Not dangerous goods		
	ADN	Not dangerous goods		
	IMDG	Not dangerous goods		
	IATA	Not dangerous goods		
14.4.	Packing group			
	ADR	Not dangerous goods		
	RID	Not dangerous goods		
	ADN	Not dangerous goods		
	IMDG	Not dangerous goods		
	IATA	Not dangerous goods		
14.5.	Environmenta	l hozorde		
14.0.	Environmenta	1111111111		
	ADR	not applicable		
	RID	not applicable		
	ADN	not applicable		
	IMDG	not applicable		
	IATA	not applicable		
14.6.	Special precautions for user			
	ADR	not applicable		
	RID	not applicable		
	ADN	not applicable		
	IMDG	not applicable		
	IATA	not applicable		
14.7.	Transport in bulk according to Annex II of Marpol and the IBC Code			
	not applicable			

SECTION 15: Regulatory information

- 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
 - VOC content (2010/75/EC)

< 3,00 % Combined A/B

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text

of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H412 Harmful to aquatic life with long lasting effects.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Label elements (DPD):

The product is not subject to classification according to the calculation methods of the "General Classification Guideline for Preparations of the EC" as issued in the last version.

Additional labeling:

Safety data sheet available for professional user on request.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.